

Sinvicomp SSZ3708

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

Thursday, August 29, 2019

General Information

Product Description

"Sinvicomp"SSZ 3708 is a wire & cable polyvinylchloride compound available in pellet form. SSZ 3708 meets the requirements for AVSS PVC compound.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.32		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	3630	psi	IEC 60811-1-1
Tensile Elongation (Break)	320	%	IEC 60811-1-1
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	48		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-13.0	°F	ASTM D746
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength ² 158°F, 4 hr, in IRM 902 Oil	10	%	IEC 60811-2-1
Change in Ultimate Elongation ² 158°F, 4 hr, in IRM 902 Oil	15	%	IEC 60811-2-1
Mechanical Properties After Aging in Air Oven, 212°F, 120 hr ³ Change in Tensile Elongation	10	%	IEC 811-1-2
Change in Tensile Strength	10	%	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (68°F)	6.0E+13	ohms·cm	BS 2782
Additional Information	Nominal Value	Unit	Test Method
Loss of Mass - 5 days, 100±2°C ⁴ (212°F)	1.00	mg/cm ²	IEC 811-3-2

Typical temperature profile for processing SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 160°C
Compression zone: 160°C~170°C
Mixing zone: 170°C~180°C
Nozzle/Die Zone: 180°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 70±2°C

³ 100±2°C

⁴ 5 days, 100±2°C

Revision Date: 10/9/2014

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